

Optimization Based Approaches for Logistics

Workshop on Emerging AI Technology for
Decision Making in Maritime Domain

INS Valsura

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Overview

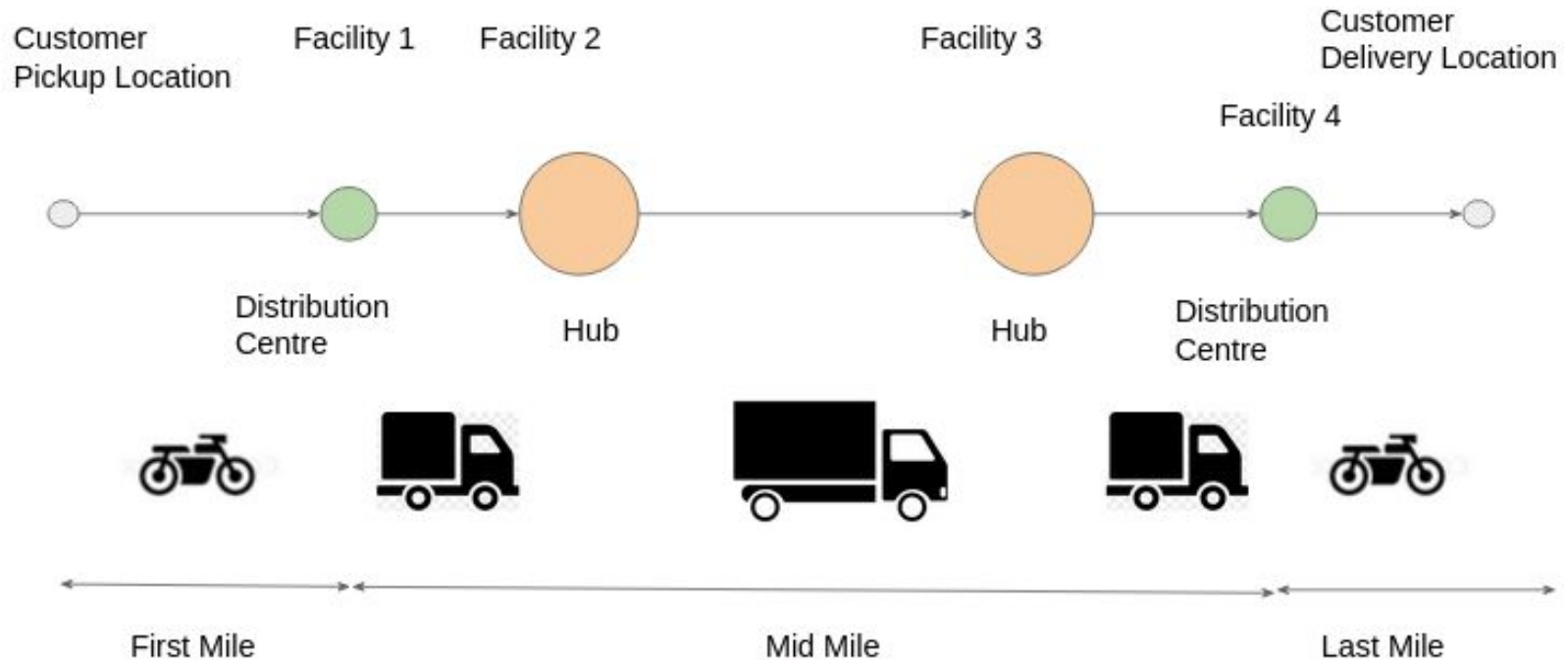
- Three studies on ground-based logistics
- In cooperation with industrial collaborators

- Special thanks to:

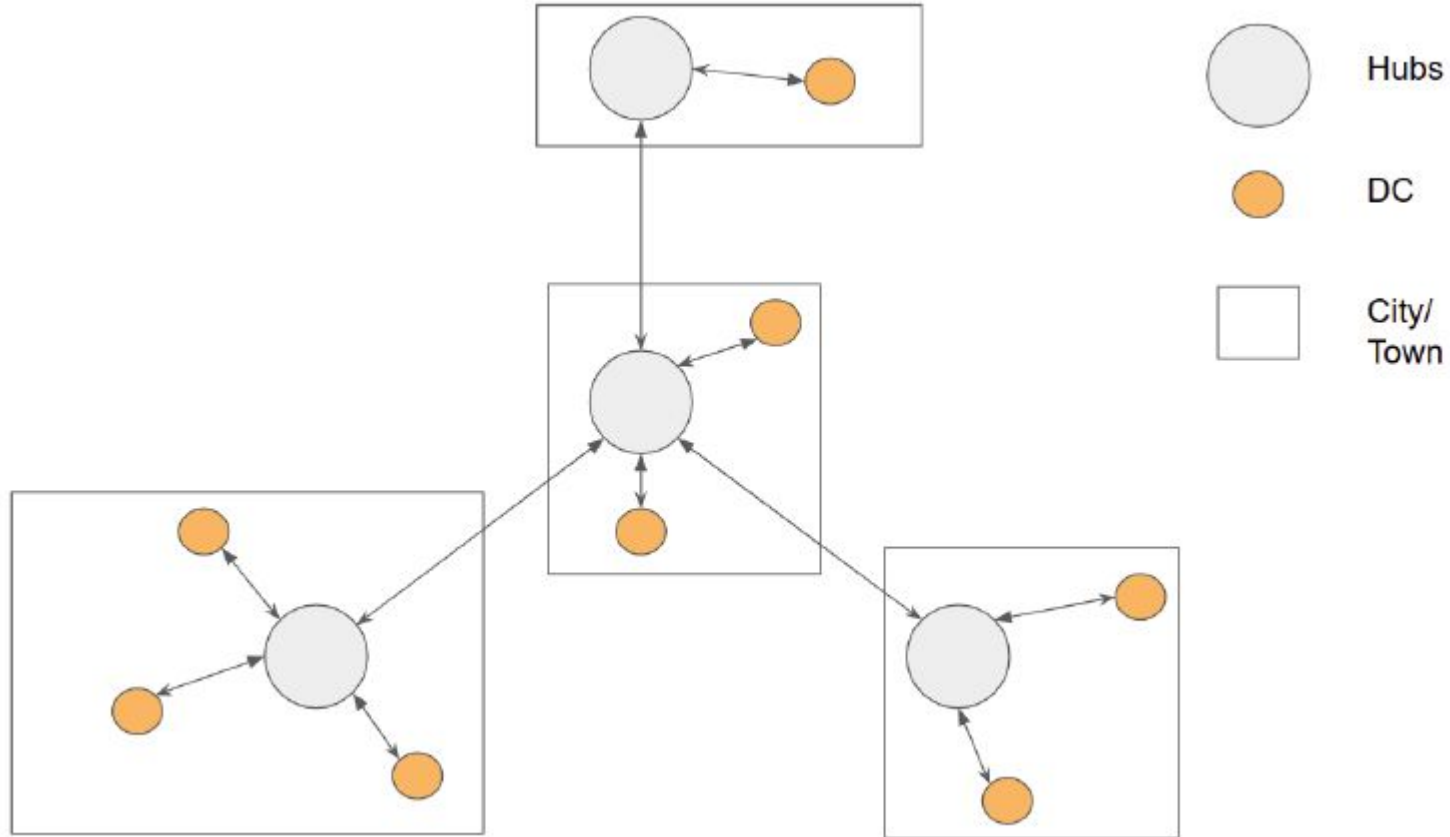
Prachi Shah, Ashish Pandit, Hari Narayan, Mohammed Sikander, Rahul Vaishnav, Shailendra Namdev, Kabir Rustogi, Dhruvi, Shashank Goyal, Narayan Rangaraj, D. Manjunath, Jayendran V., N. Hemachandra, Abha Agarwal, Suman Ray, Niket Joshi

I - Last Mile Operations in Delivery

- Package pickup and delivery nation-wide
- Door to door operations

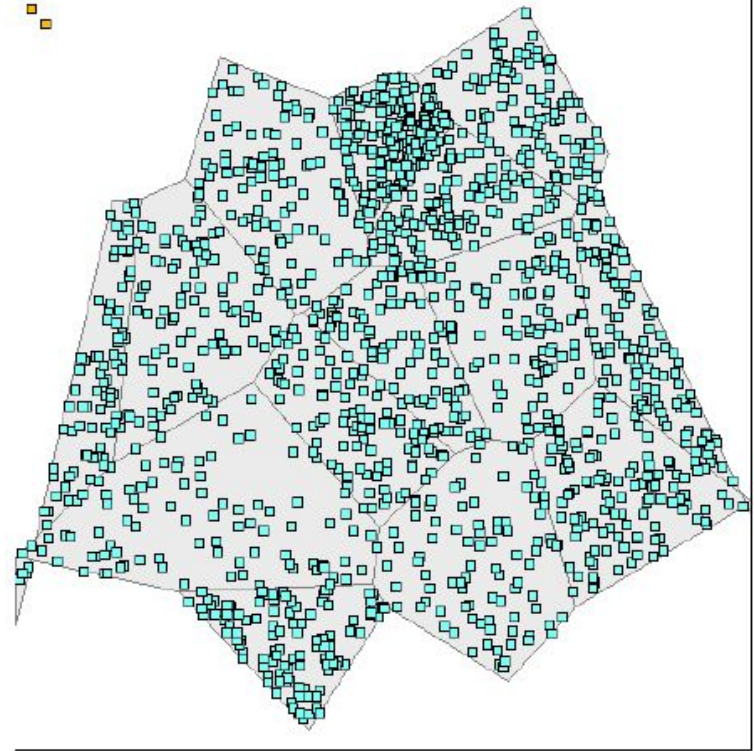


Network View



Last Mile Operations

- Packages arrive at a distribution center in bulk
- Need to be delivered to end points distributed over a geographical region
- Part of a city or the whole town
- Many small consignments
- Large team of delivery agents and managers
- Similar to First-mile (in reverse)



Last Mile Operations

Questions:

- Allocation: Which agent delivers which packets
- Sequencing: In which order an agent should visit the end points

Objectives:

- Service quality – all orders be delivered in promised-time
- Cost – minimize the cost of traveling, hiring extra resources

Desired:

- Good solutions to help manager at the distribution center
- Flexible, intuitive, every-day

Constraints

- Vehicle capacity and type
- Number of vehicles and riders
- Time-windows of operations
- Time-windows of deliveries
- Agents' familiarity with the area

Scale (per DC per day):

- 35 vehicles and agents
- 1000+ packages

Proposed Solution

- A mathematical model is designed
- Key decisions are the variables or unknowns in the model
- The model is solved using a mathematical optimization solver
- Solution is interpreted into decisions to be taken

- Model is developed once
- Solved daily with the inputs for that day's operations
- Can help in doing what-if analysis (design)

Mathematical Model

- Similar to Vehicle Routing Problem commonly seen in Operations Research
- Several side constraints:
 - Time windows
 - Agents' familiarity with geographical areas
 - Multiple DCs (in big cities)
- Too hard to solve in reasonable time
- Even heuristics (hit-and-trial) or local search do not give good quality results

Solution Approach

- Break the planning problem into smaller decisions
- Solve the each subproblem optimally
- Usually gives near-optimal solution for the full model

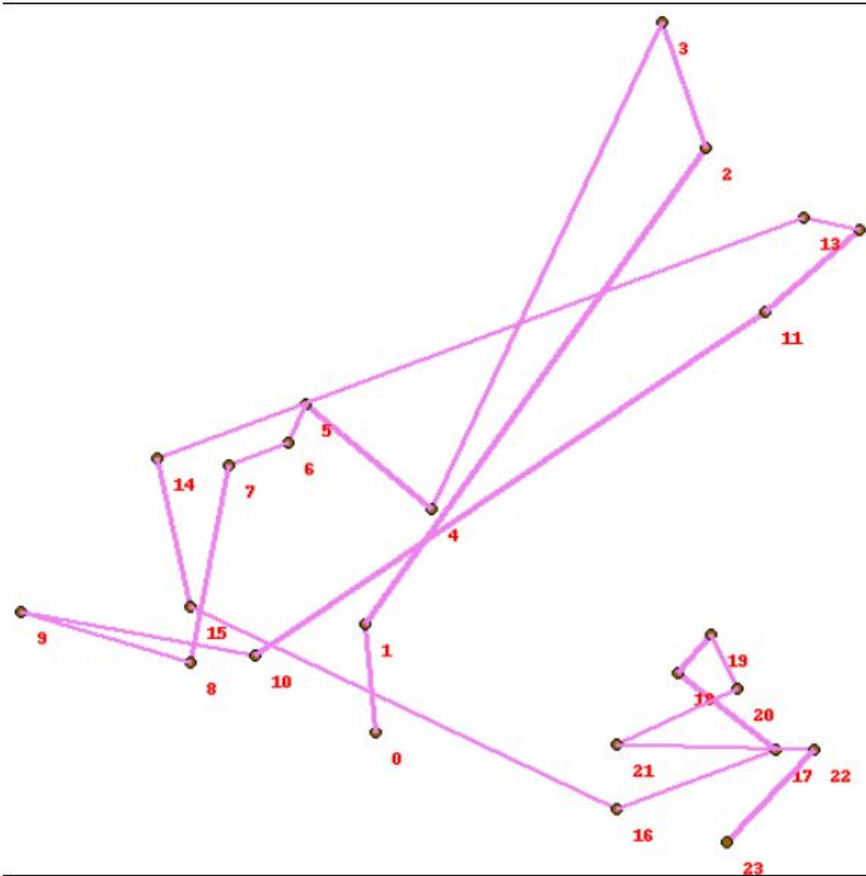
Allot vehicles
to DCs

Cluster orders

Assign clusters
to vehicles

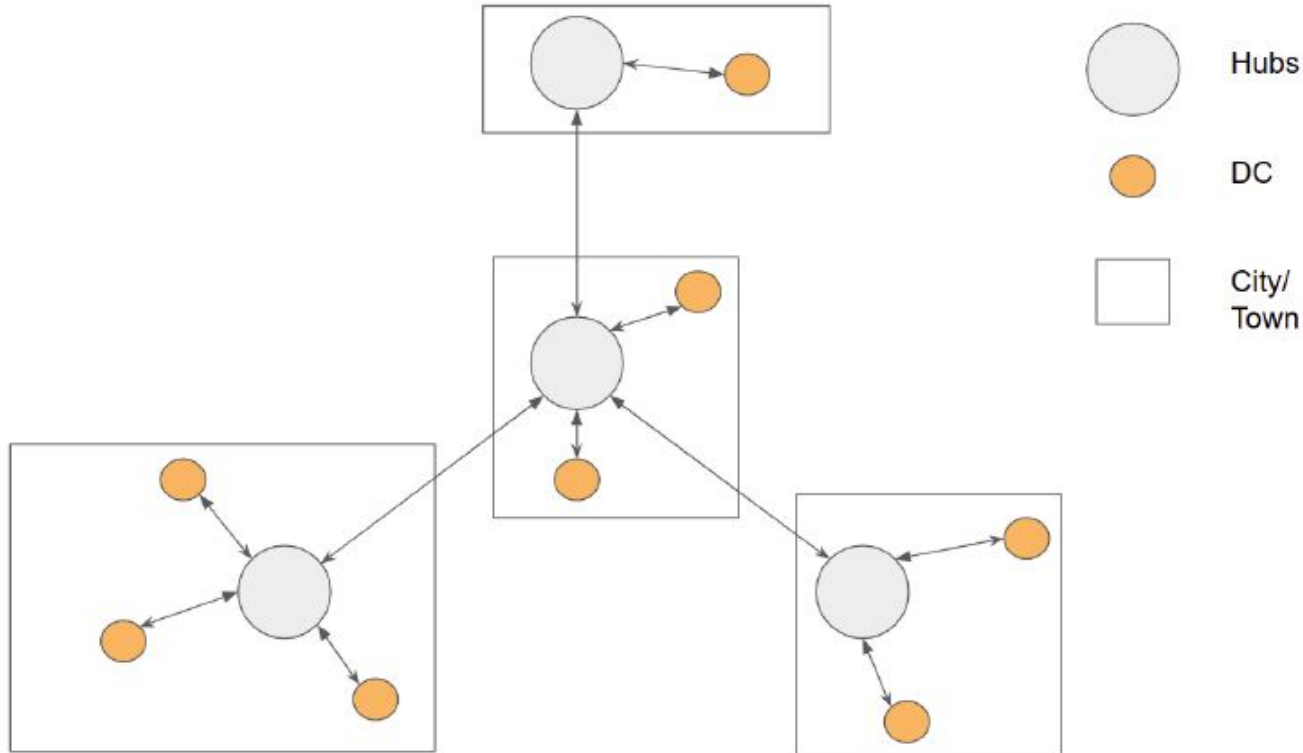
Sequence for
each vehicle

A Sample Path of a Vehicle



II – Mid Mile Operations

- Similar network as earlier
- Focus on consolidated movements between big cities



Mid-Mile Operations

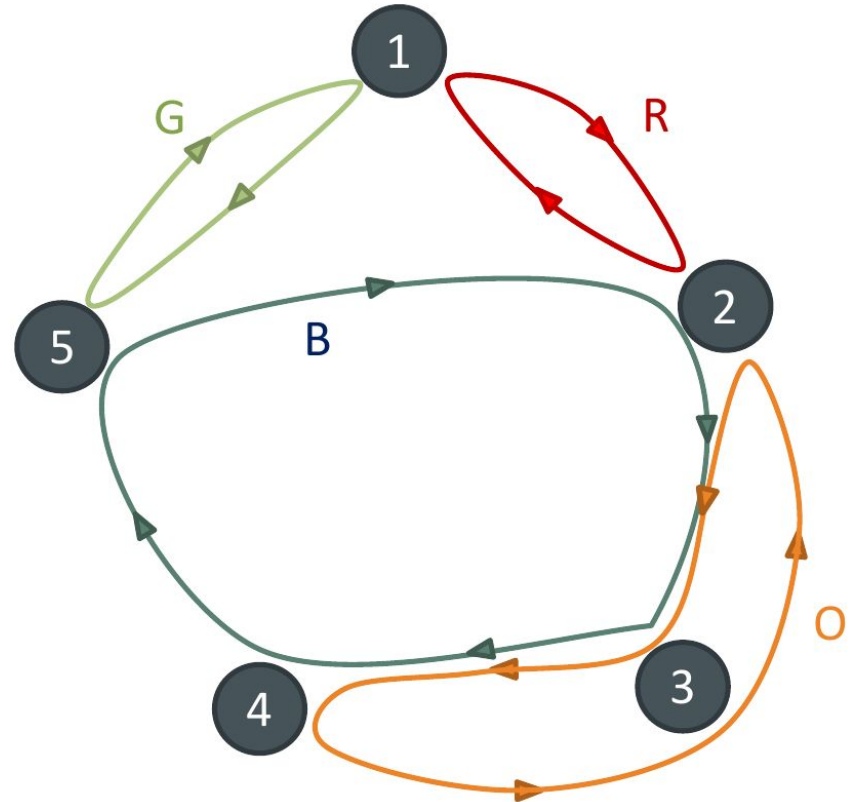
- Large trucks carry consolidated loads from one hub to the other
- Savings in cost

Questions

- How many trucks do we need?
 - Route of each truck.
 - Daily/Weekly schedule of each truck.
-
- Not as dynamic as last-mile
 - Prefer periodic timetabling
 - Contracts formalized based on demand estimates

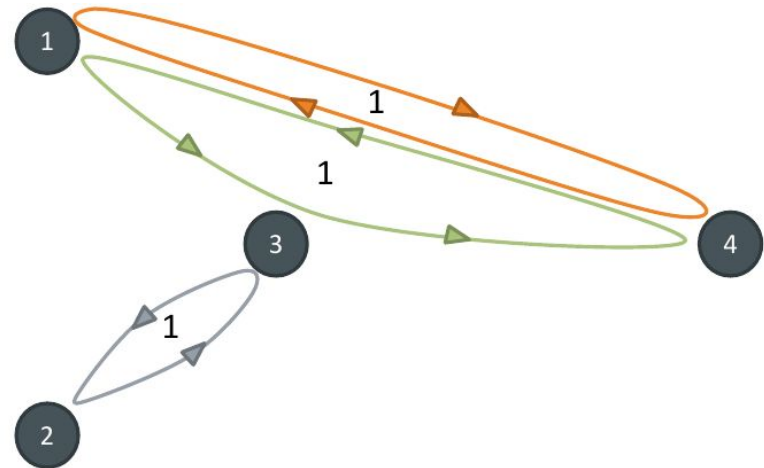
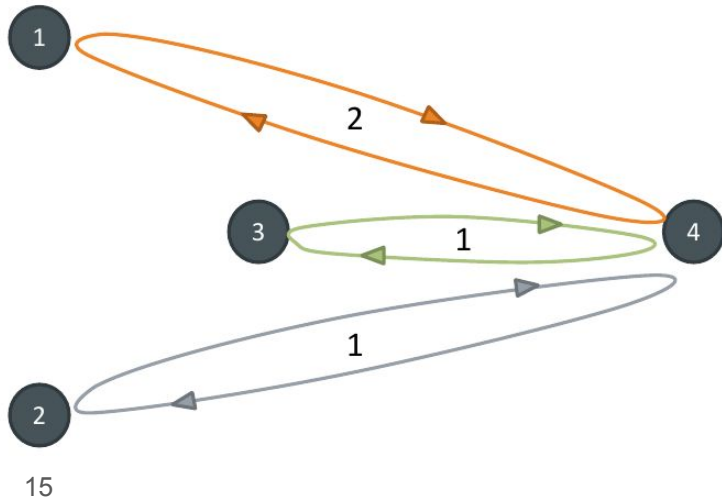
Routing Trucks

- How to ensure connectivity?
- For the shown network
- 10 trucks are required if we want to connect all pairs
- A single truck moving $1 \rightarrow 2 \rightarrow 3 \rightarrow 4 \rightarrow 5 \rightarrow 1$ will suffice
- ... but will be slow
- What is the optimal tradeoff?



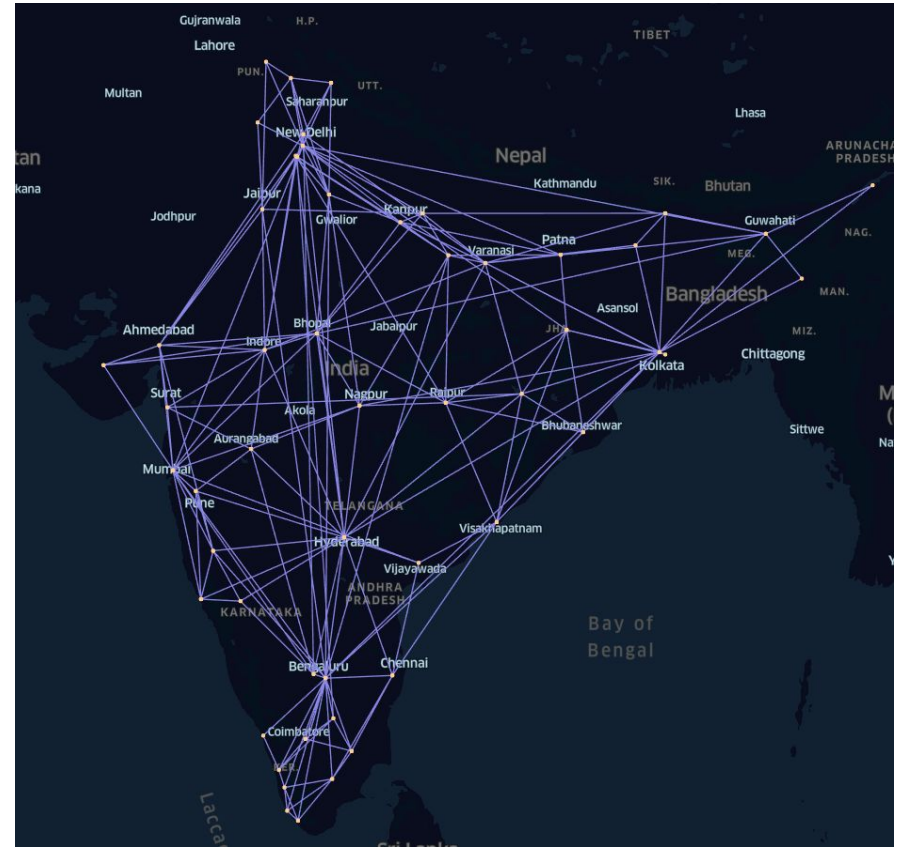
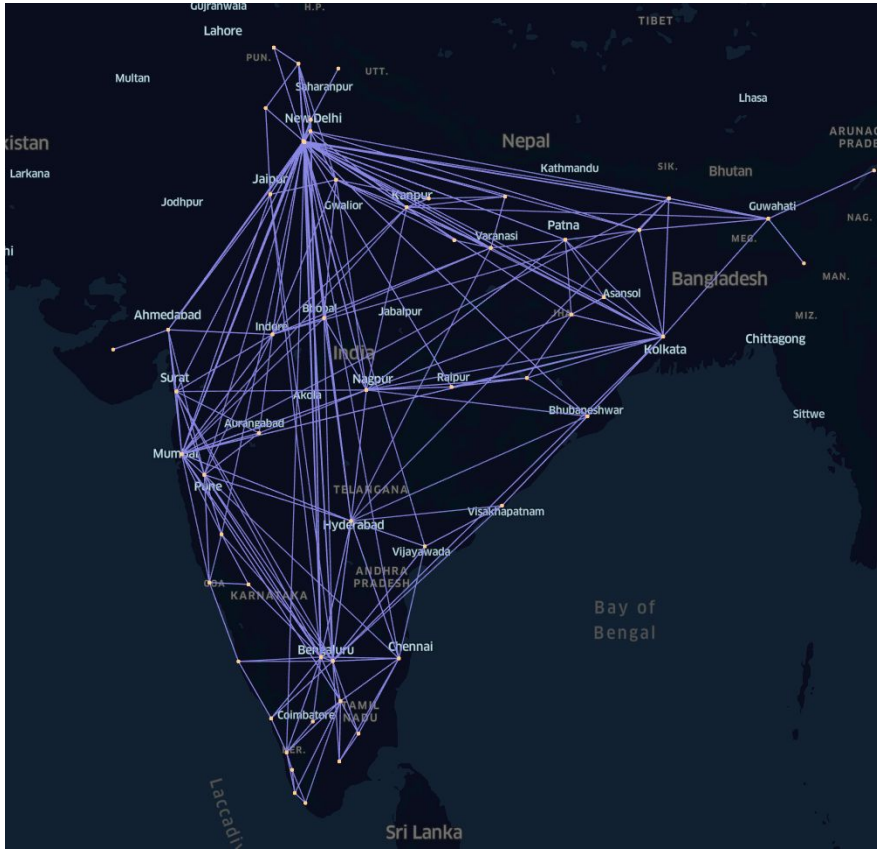
Truck Utilization

- If volume of $1 \rightarrow 2$ is same as $2 \rightarrow 1$, then a truck can shuttle back-and-forth
- Usually the demands are unbalanced, implying empty returns
- Can take detours to avoid empty travels



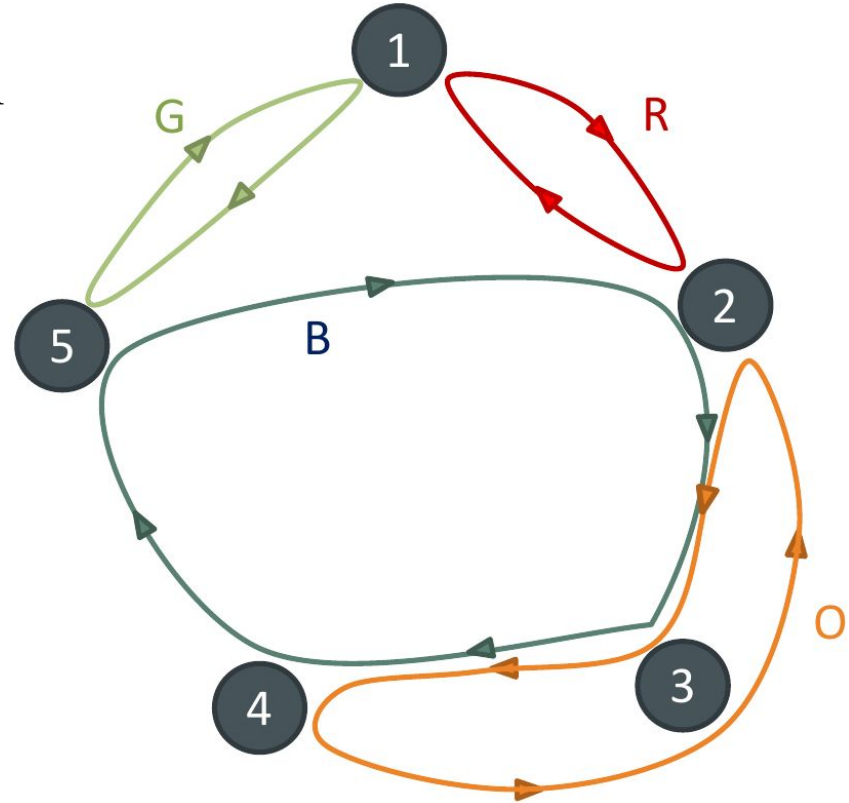
Solution Approach

- Consider only 2, 3 and 4 node circular routes
- For a 60-node network (pan India):
 - 2-node routes: 1,770
 - 3-node routes: 34,220 x 2
 - 4-node routes: 4,87,635 x 2
- Mathematical optimization model to maximize truck utilization over these routes only
- Constraints to ensure connectivity between all pairs
- Huge optimization model → Several hours to solve on a big server



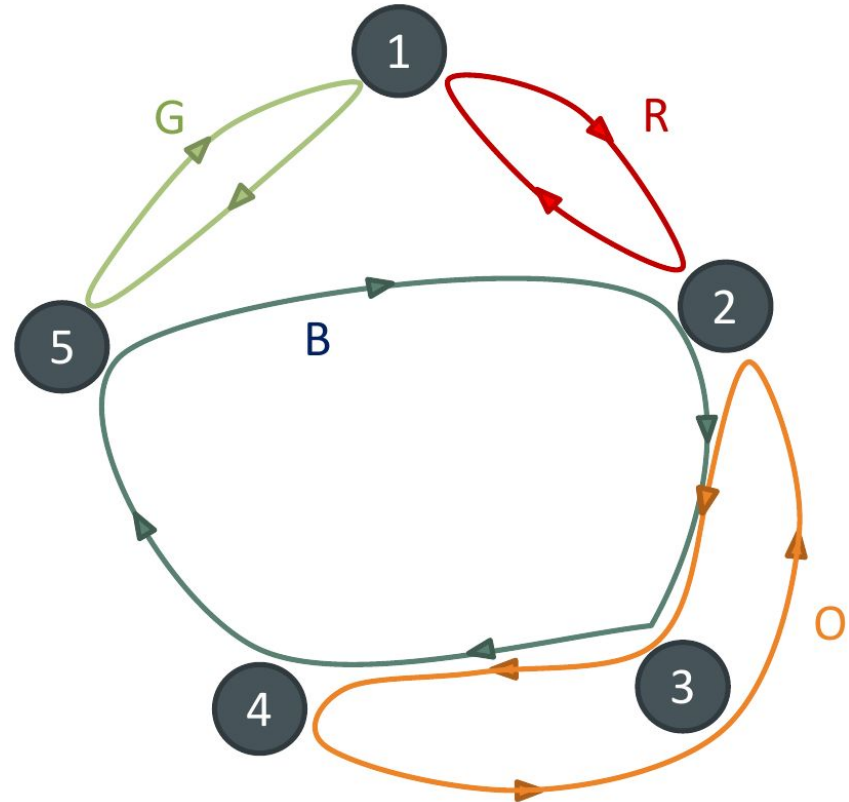
Routing and Scheduling

- Multiple routes possible from $4 \rightarrow 1$
- Which one to choose?
- What should be daily departure times for trucks on each route?



2nd Stage Problem

- Choosing routes from previous stage, find optimal times of despatch
- ... and optimal choice of route for going from 4 \rightarrow 1
- If some target times are breached, add more trucks and routes.

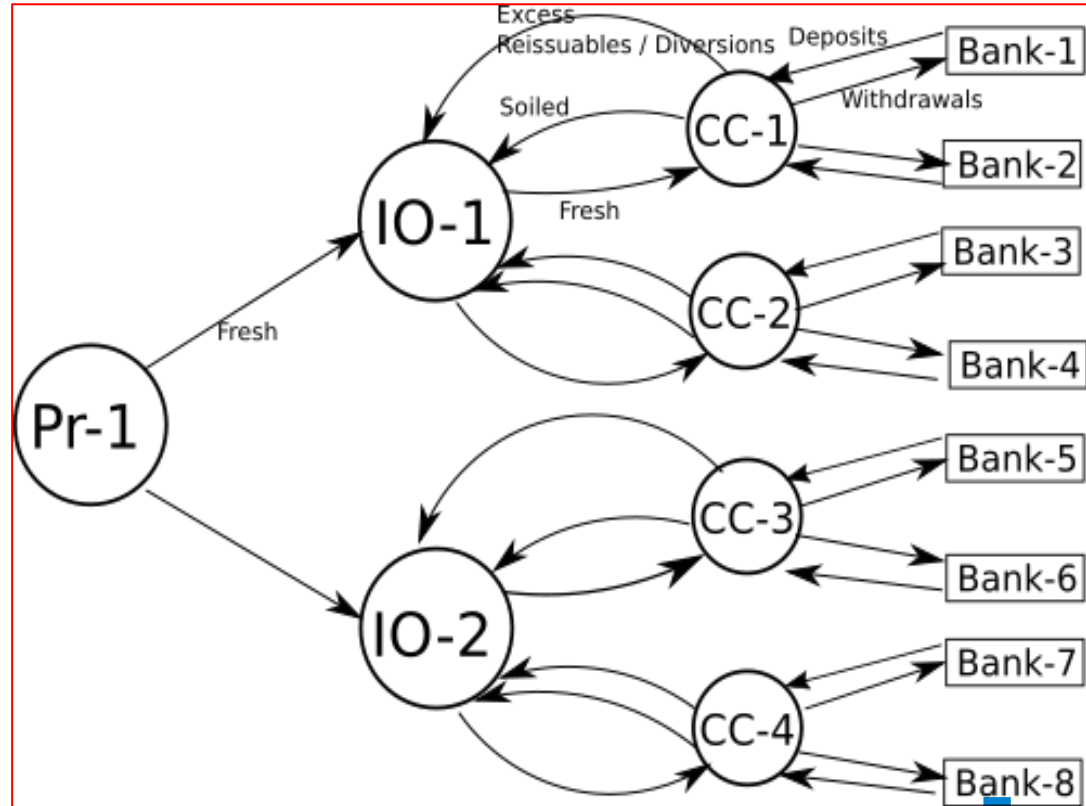


Mid-Mile Operations

- More of a design problem
- Design once, operate daily
- Many other side constraints and additional complexities ignored
- The solution needs to be verified and validated
- Simulation is a good tool to verify for fluctuating demands

III - Currency Flows

- Movement of currency
- Press → Issue Office
→ Currency Chest
→ Bank
- Looked at several questions
- Where should currency chests be located



Constraints

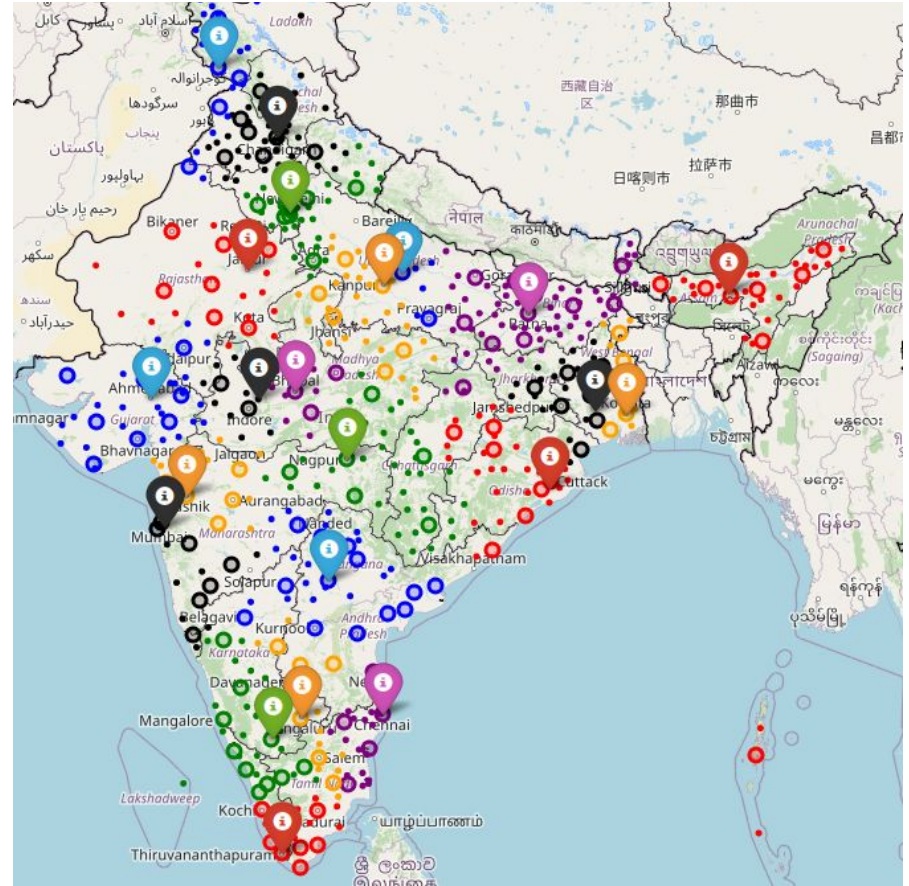
- Goods are moving both forward and backward (excess is deposited)
- All districts must be served
- Minimize cost of movements
- Fixed number of facilities are allowed

Optimization Model

- An optimization problem to choose which facilities should function
- Granularity is the district: facility present or not in a district is decision variable
- Withdrawals and deposits are given
- Ensure flow conservation at all facilities
- Minimize transportation cost between facilities and between facilities and districts

Solution

- Modelled as an integer optimization problem
- 750 decision variables (facility in a district on or off)
- 750x750 variables: which facility serves a district
- Solved using a solver on a server
- Gives an idealized solution, that can be modified



Summary

- Many problems in logistics can be solved mathematically
- Human intelligence required in modeling
- Technology available ... and improving fast
- Still huge opportunities in India to improve efficiencies using Mathematical Optimization
- IEOR at IIT Bombay will be happy to collaborate
- Contact us:
 - Head: head.ieor@iitb.ac.in
 - Manjesh Hanawal: mhanawal@iitb.ac.in
 - Ashutosh Mahajan: amahajan@iitb.ac.in