Asset Analytics: Present and Future



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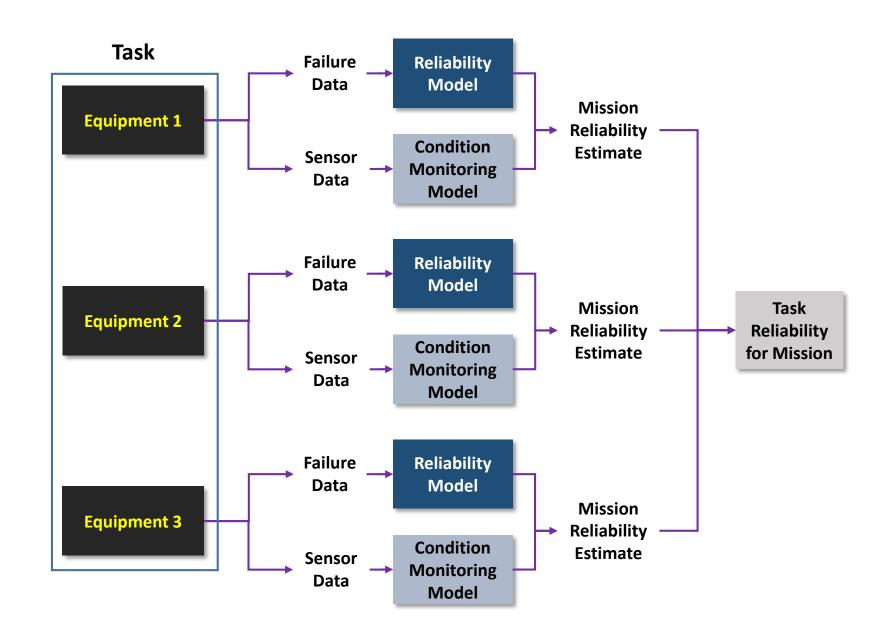
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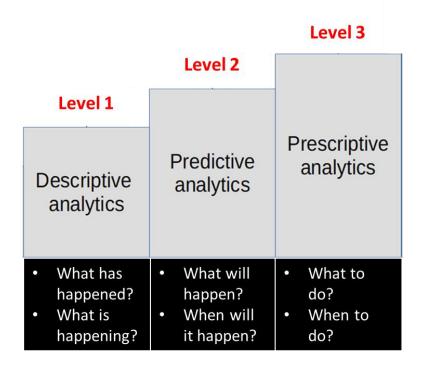
Level 2 Level 1 Descriptive analytics • What has happened? • What is happening? • When will it happen?

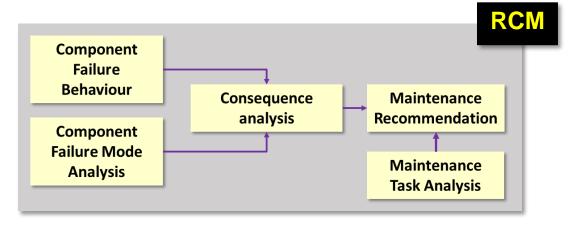
- 1. Calculate performance metrics.
- 2. Assess current state of an asset.
- 3. Predict future behavior of an asset.





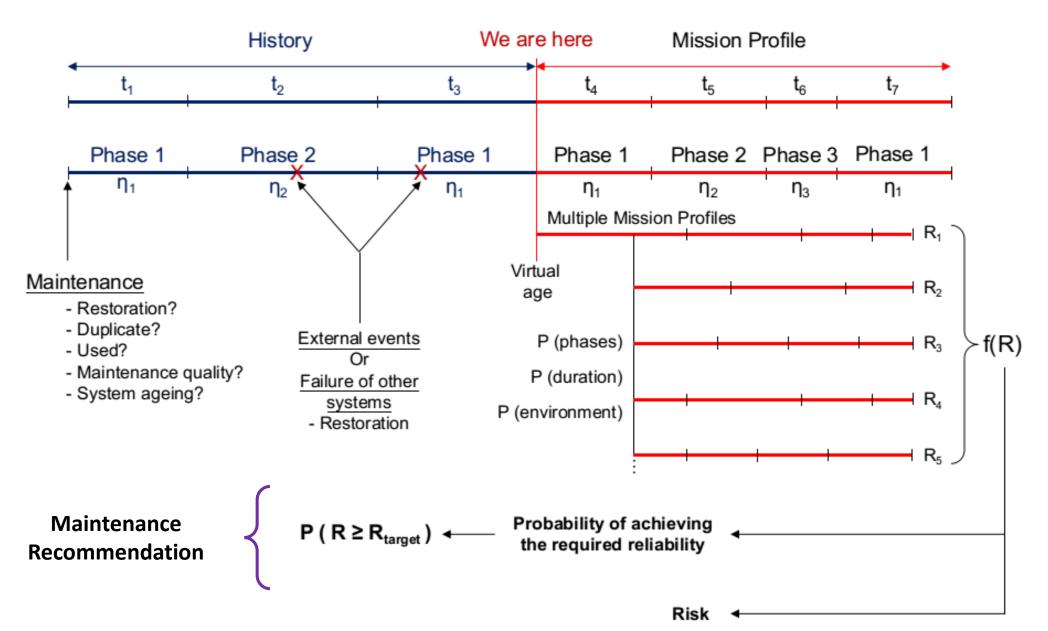






- 1. Calculate performance metrics.
- 2. Assess current state of an asset.
- 3. Future asset behavior.
- 4. Provide recommendations





Requirements



Accuracy: All failures to be recorded.

Granularity: Failure and maintenance data required till component level along with failure modes.

Traceability: Failure and maintenance data tagged to subsystems through out the product lifecycle.





A digital thread enables one to get product performance inputs from asset operations, maintenance, upgrades to engineering. closed-loop Insight to action pathways related to performance KPIs are established by digital thread, which is crucial for maximizing the operational efficacy of assets during their entire lifespan.

https://blogs.sap.com/2022/05/09/design-to-decommission-digital-thread-to-augment-intelligent-asset-management/



Digital Thread is key to achieving full product lifecycle traceability—allowing you to track a product and its digital assets all the way from concept through design, manufacturing, quality, and service. Learn how this unbroken flow of information will help your organization gain crucial insights that can inform decisions throughout every aspect of the product lifecycle.

https://www.aras.com/en/why-aras/digital-thread



Digital thread enables traceability in either direction, upstream or downstream in the product's lifecycle. This is incredibly valuable as it enables decision-makers to analyze the impact of changes before they are made.

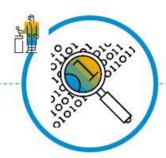
https://www.ibm.com/blogs/internet-of-things/digital-threads-engineering-efficiency/



A digital thread creates a closed loop between digital and physical worlds, transforming how products are engineered, manufactured, and serviced.

https://www.ptc.com/en/blogs/corporate/what-is-a-digital-thread

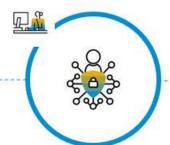






Changes

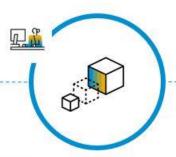
Operator: My equipment started failing more frequently. What changes were done in last 6 months?





Regulations

Manufacturer: My supplier notified me that a specific batch of components needs to be recalled. Who are all my customer has this component installed?



2

Upgrade

Manufacturer: Who are all the customers still using older version of a critical system?





Compatibility

Operator: How can I do bulk changes to equipment structures efficiently if I install a complete kit or do a major overhaul?





Security

Manufacturer: Who are all my customers still did not upgrade the firmware version x y which is vulnerable to security attacks?





Performance

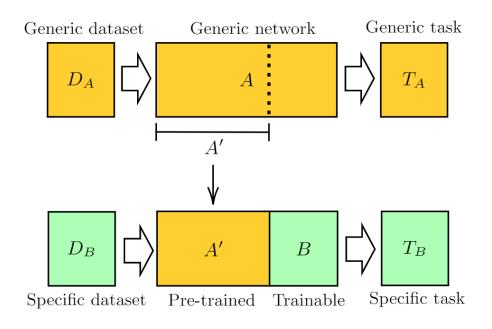
Operator: How can I compare the performance of similar equipment from same OEMs across different plants

Digital thread will also support

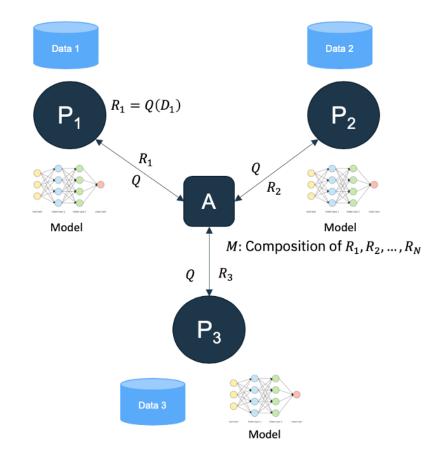
Traceability of model parameters at different time points becomes possible.



Transfer learning



Federated learning





							Level 4
Level 3			Level 3 Level 2			Level 3	
Level 1				Level 1		-	Intelligent
Descriptive analytics	Predictive analytics	Prescriptive analytics		Descriptive analytics	Predictive analytics	Prescriptive analytics	control
What has happened?What is happening?	What will happen?When will it happen?	What to do?When to do?		What has happened?What is happening?	What will happen?When will it happen?	What to do?When to do?	Human in loopAutomated control

Capabilities Required for Intelligent Control



A **self-aware** entity is one which can acquire knowledge about its internal states, history, social or physical environment and goals.

A **situational aware** entity is one which can perceive environmental elements and events with respect to time or space, comprehend their meaning, and

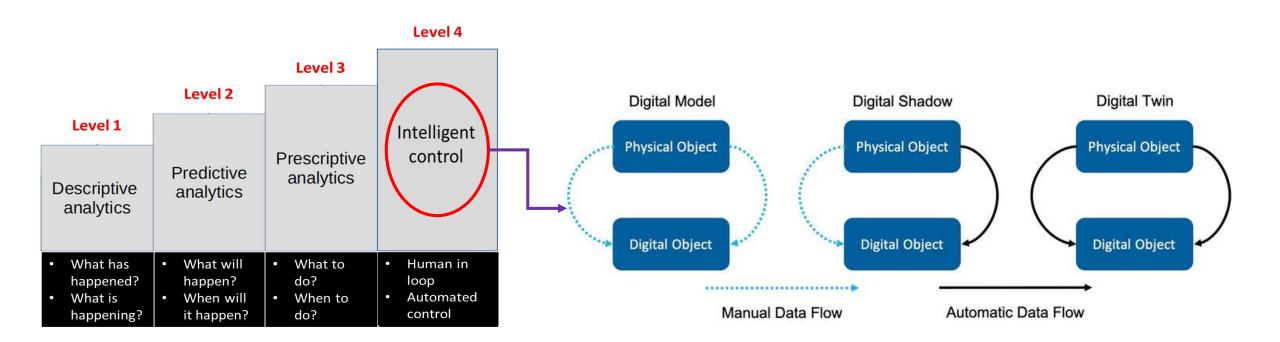
A **context aware** entity is one which has the ability to comprehend the meaning of a situation and categorize it appropriately.

Look-ahead capable entity is one which has the ability to anticipate a future situation based on its current situation.

Responsive: adapt its behaviour or generate recommendations in the specific context.

Digital Twin Journey

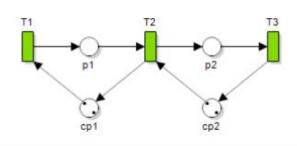




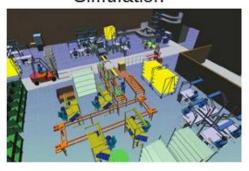
Digital Models



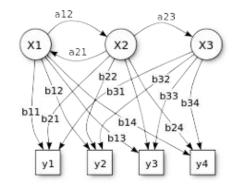
Petri Nets



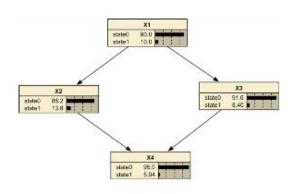
Discrete Event Simulation



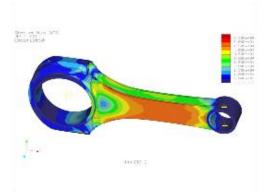
Markov/Semi Markov Models



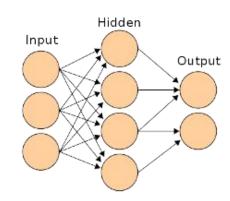
Bayesian Networks



FE Models

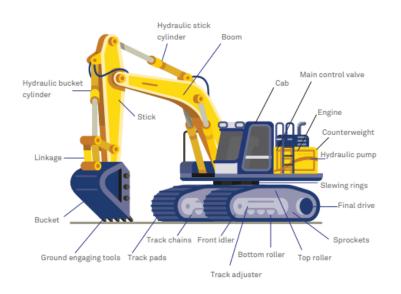


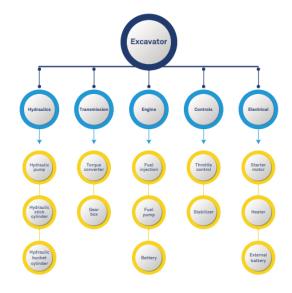
Neural Networks





Digital Shadow



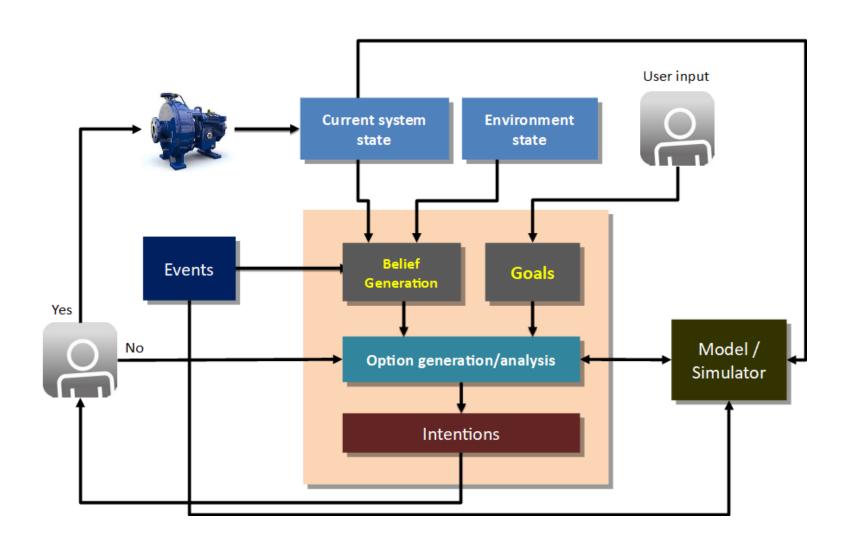


"As these values are stored against the respective variables as time series data, the state of the Logical excavator at any point in time is exactly the same as that of the physical excavator."

Operational Parameters						
	Data Item	Value				
	Altitude	4.2				
•	EngineRunningBand1	2				
	EngineRunningBand2	18				
•	EngineRunningBand3	4				
	EngineRunningBand4	551				
•	EngineRunningBand5	0				
	EngineRunningBand6	0				
	EngineRunningBand7	0				
	EngineRunningHours_Current	1.200000				
V	EngineTemperature	35				
V	ExternalBatteryVoltage	13.3				
v	FuelLevel	110				
	FW_Version_Number	09.01.02				
	GPSFix	true				
	Hour	1344.8				
	InternalBatteryCharge	100				

Digital Twin

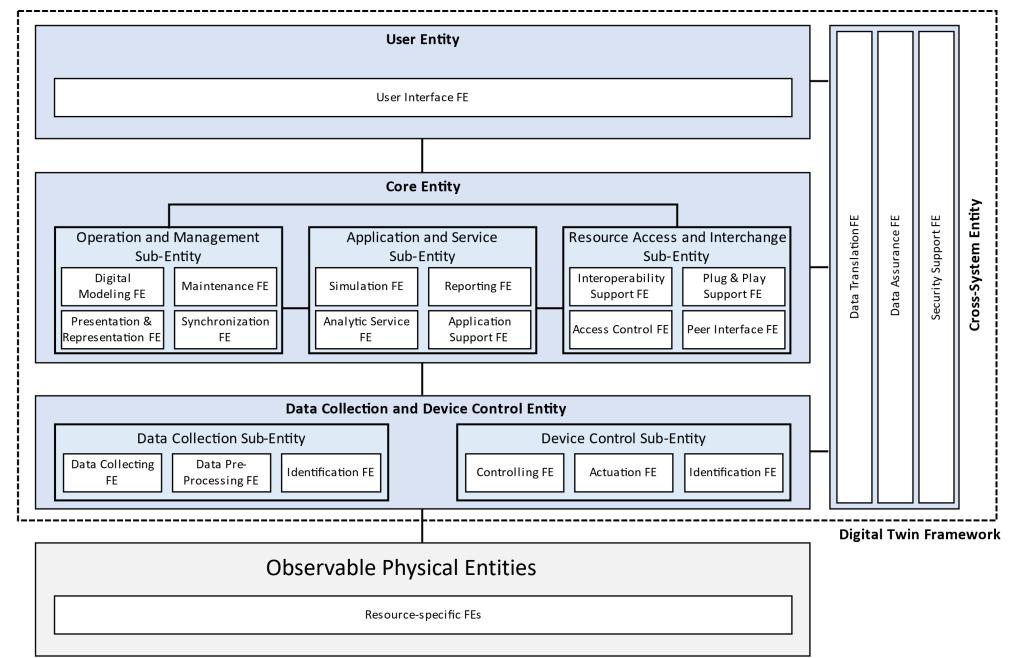




- Self Aware
- Situation Aware
- Context Aware
- Look ahead capability
- Responsive



ISO 23247





Level 6

			Level 4	Prescriptive analytics	Intelligent control	
		Level 3	,			
	Level 2	Descriptive	Predictive			
Level 1	Visibility		analytics			
Visibility of Asset	into Asset	analytics				
SearchDetectConnectDiscover	ExploreExchangeInteractExtract	What has happened?What is happening?	What will happen?When will it happen?	What to do?When to do?	Human in loopAutomated control	



Search

It should be possible to find if it exists in the digital space.

Detect

Given that it exists, it should be possible to find if it is accessible over network.

Connect

It should be possible to establish a connection with it.

Discover

It should be possible to get asset description through its meta-data.

Explore

It should be possible to determine if the asset meets user's requirement. ??

• Communicate

It should have a mechanism to transmit data/information.

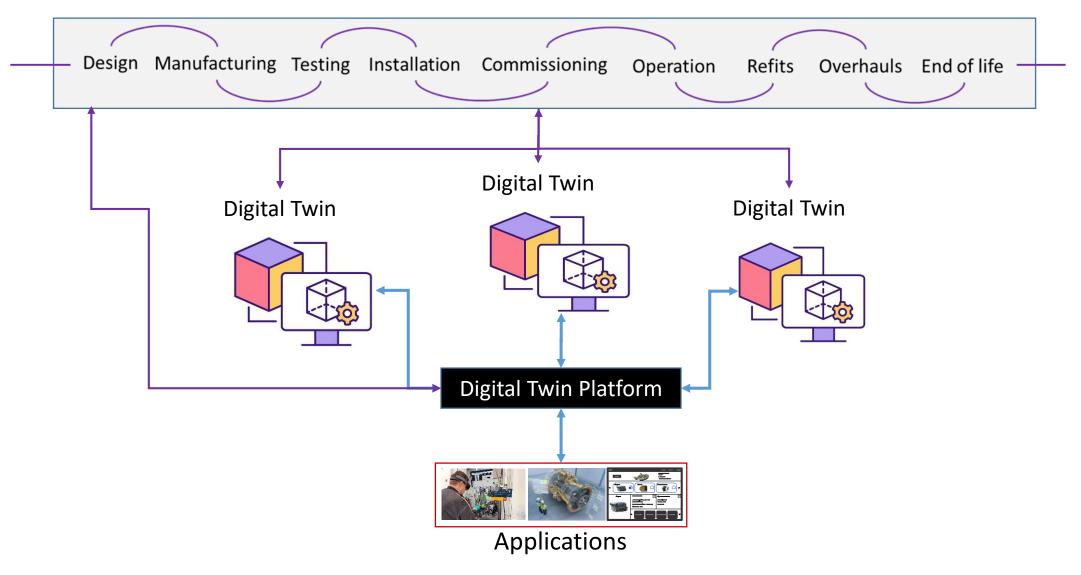
Interact

It should offer a HMI

Extract

It should be possible to query the asset.







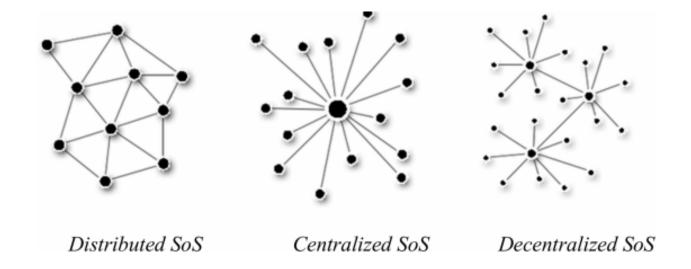


- 1. Have a unique identification
- 2. Actively interact with the user and other products
- 3. Can store data about itself and learn
- 4. Has a communication language
- 5. Are capable of self assessment
- 6. Are capable of participating in or making decisions
- 7. Help in executing an action

System of Systems



It is about bringing together IT, OT, IoT and machine intelligence to create System of Systems (SoS) that are not only interconnected, but communicate, analyze, and use information to generate insights to drive intelligent actions back into the physical world.





Thank you